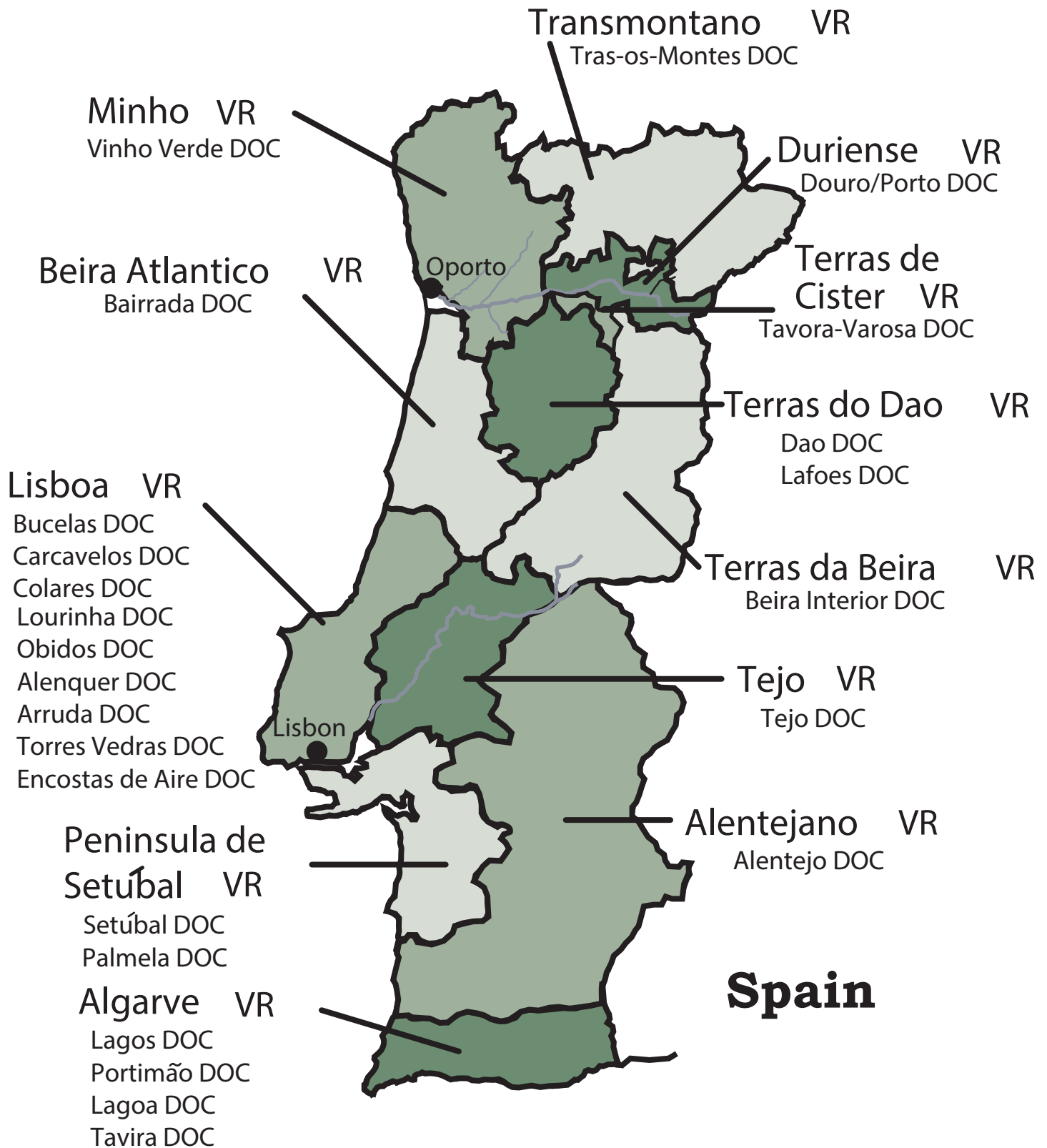


# Portugal Wine Regions



**KEY**

VR: Vinho Regional

DOC: Controlled Designation of Origin

Fig. 12.1