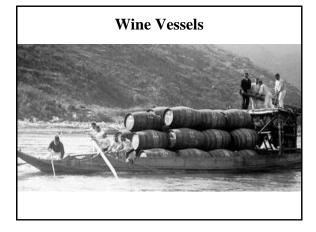
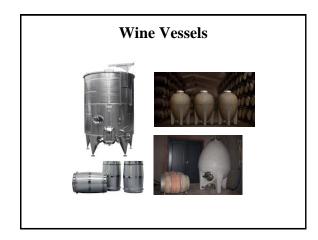
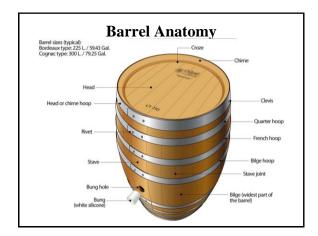
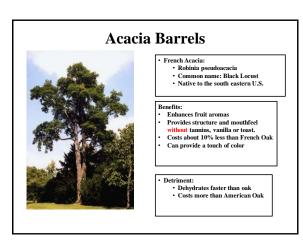


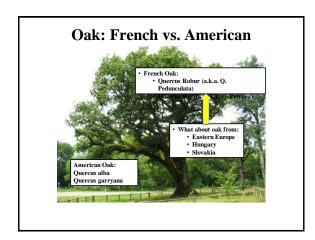
Objectives Name some factors in wood selection for wine barrels Describe the flavors a barrel contributes to wine Describe barrel making processes that affect wine flavors Detail the benefits of aging a wine in a barrel Discuss the effects of sur-lie aging in a barrel and barrel sizes



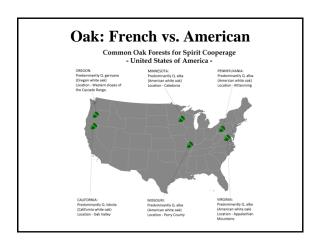


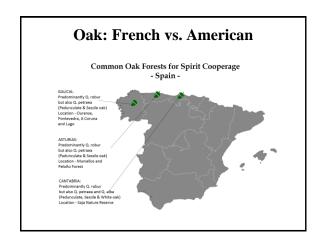


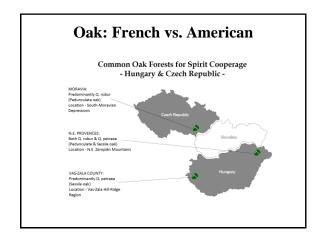


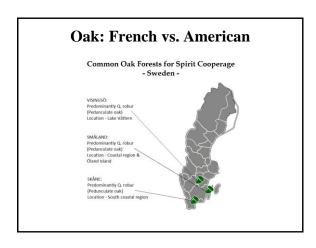








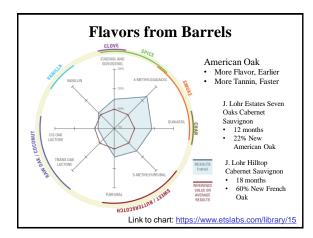




Oak: French vs. American Quarter Sawn American Oak Hand Spilt European Oak And barrel quarter the traditional words Saccording to the traditional methods. Saccording to the traditional methods.

Oak French vs. American Tight Grain: Aroma • More Eugenol /Whiskey Lactones • Wood & Spice aromas in later months Open Grain: Structure • More Ellagitannins (wood tannins), faster • More toasty/ roasted aromas in early months

Marking the Barrels 2015 2015 William State S



Seasoning Oak for Wine Barrels



Seasoning: up to 3 years

Chemical changes occur

- · Ellagitannins reduced
- · Coumarins reduced
- Eugenol and Vanillic Aldehydes increased

Toasting a Barrel



Toasting a Barrel

Toasting levels (typical):





For more information on toast effects: http://winesnark.com/pass-the-toast-the-maillard-reaction-in-wine-barrel-toasting

Natural Microoxygenation

20 to 40 mg O_2 per liter per year



- · Color intensified
- · Tannins polymerized
- · Oxidize volatile sulfur

Lees



Live yeast cells consuming grape sugars.



Sur-lie aging = aged "on the lees"

Sur-lie Aging



Dead yeast cells break down (Autolyze)

Release of:

- Mannoproteins
- Polysaccharides
- Amino acids
- Peptides

Result:

- · Creamier Mouthfeel
- Protection from Oxidation
- Stabilization

Sur-lie Aging – in Barrels



Mannoproteins:

· Tannins, anthocyanins

Polysaccharides:

Bind with free ellagic tannins

"Yield a sweetness":

• Lees bind with wood phenols and organic acids

Modified Oak Aromas

Lees substances bind with vanillin, furfural, methyloctolactones

Lees Stirring

Bâtonnage





Barrel Sizes

20	195
200	90
2000	42
10,000	24
Barrel (United states Barrique (Bordelaise Barrique (Bourgogne Hogshead Botte (Italy) Butt (Sherry) Puncheon Fuder (Germany)) 225 liters

Barrel Sizes



Same wine needs 6 years in a 2000 liter barrel

Summary

- Wood / Cooperage selection
- Preparation choices
- Tannin / Flavor Contribution
- American vs. French
- Sur-lie Aging in barrels
- Size matters

Thank you!		